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OKC-2824  
Copy 6 of 6

19 December 1961

MEMORANDUM FOR: The Record

SUBJECT:

Project Meeting - 15 December 1961

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REFERENCE:

(a) OKC-2751 dated 4 Dec. 61 - Subject as above.

1. Delivery Schedules:

(a) Currently anticipated deliveries of initial production hardware are running approximately one month behind schedule. On 15 December the following picture was presented:

Unit No.	Proposed Application	Committed Delivery	Delivery Anticipated 1 December	Delivery Anticipated 15 December
<b>Main Control</b>				
1	Eng. Devp.	11/30/61	12/15/61	12/26/61
2	Eng. Devp.	12/31/61	12/31/61	12/31/61
3	M2 Flight	12/31/61	1/15/62	1/29/62
4	M2 Flight	12/31/61	1/16/62	1/31/62
5	M2 Flight	1/31/62	Not Listed	2/10/62
6	M2 Flight	1/31/62	Not Listed	2/16/62
7	M2 Flight	1/31/62	Not Listed	2/17/62
<b>Afterburner Control</b>				
1	Eng. Devp.	11/30/61	12/11/61	12/19/61
2	M2 Flight	12/31/61	1/5/62	1/10/62
3	M2 Flight	12/31/61	1/14/62	1/22/62
4	M2 Flight	1/31/62	Not Listed	1/28/62
5	M2 Flight	1/31/62	Not Listed	2/8/62
6	M2 Flight	1/31/62	Not Listed	2/15/62
<b>Exhaust Nozzle Control</b>				
1	M2 Flight	12/31/61	12/31/61	1/8/62
2	M2 Flight	12/31/61	12/31/61	1/8/62

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(b) As reported in reference (a) memorandum, contributing factors to manufacturing delays stem from casting quality, inspection requirements and procedural delays, and engineering change volume.

(c) In order to minimize delay, the following actions are underway:

(1) Accelerate deliveries of new castings when and wherever possible

(2) Investigate improvement of welding techniques and materials in order to reduce current casting rework time.

(3) Periodically review inspection procedures in order to assure proper sequence and expeditious handling of material.

(4) [redacted] (Project Factory Manager) has been replaced by [redacted] as Project Production Manager. [redacted] (previously Project Production Manager) will now report to [redacted]. Changes such as this will be made as necessary in order to strengthen project organization.

(5) Only those engineering changes considered mandatory for operational reliability are being incorporated. All changes must be so configured as to minimize change in adjacent equipment.

(6) Periodically review manufacturing methods in order to reduce assembly cycle time as soon as possible.

(7) Three shift engineering liaison coverage is underway in order to assist assembly and test operations.

(8) Three shift seven day per week schedules are in effect in all areas of machining, assembly, and test for those components behind schedule.

## 2. Florida Inventory:

The following represents an inventory of experimental controls currently in house at P&W Florida:

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<u>Unit</u>	<u>Number of Units Engine Ready</u>	<u>Number of units on Bench Test</u>
Main Control	4	3
Afterburner Control	8	0
Exhaust Nozzle Control	2	0

SIGNED

Development Branch  
DPD-DD/P

Distribution:

1 - DD/P  
2 - C/DB/DPD  
3 - SA/TA/DPD  
4-5 - DB/DPD  
6 - RI/DPD  
DPD/DB, [ ] Fm

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